

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
3 June 2004 (03.06.2004)

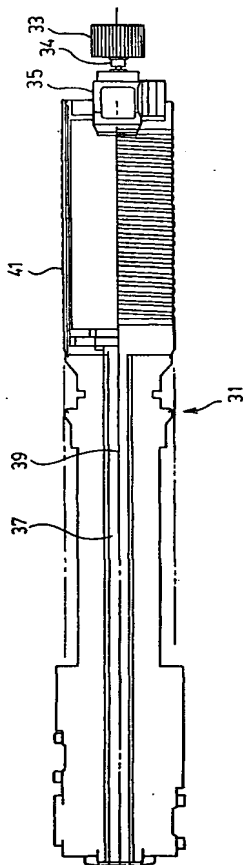
PCT

(10) International Publication Number  
WO 2004/045829 A1

- (51) International Patent Classification<sup>7</sup>: B29C 47/90, 47/00, 49/00
- (21) International Application Number: PCT/CA2003/001720
- (22) International Filing Date: 12 November 2003 (12.11.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 2,412,066 18 November 2002 (18.11.2002) CA
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: PIPE MOLDING APPARATUS WITH MOLD TUNNEL AIR TURBULENCE



(57) **Abstract:** An extruding apparatus which extrudes continuous length of hollow plastic product has an extruder (3) which feeds molten plastic through die equipment (5) to a mold tunnel (7) formed by side by side moving mold blocks (9). The apparatus includes air turbulence internally of the product within the mold tunnel to assist in setting shape of the product. The air turbulence is provided by an air moving member (17) located internally of the product within the mold tunnel and a power source for the air moving member. The power source is located externally of the mold tunnel and a power transfer is provided to feed power from the power source through the die equipment to the air moving member without cooling of the die equipment.

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